

# **Safety Data Sheet**

### 1. Identification

Product name Name of manufacture:

Name of section Address Telephone number

Faxnumber Emergency telephone number Recommended uses

### Aluminium paste 7160N TOYO ALUMINIUM K.K. QUALITY ASSURANCE DEPT MIDOSUJI DAIWABLDG, 6-8, KYUTAROMACHI 3-CHOME, CHUO-KU, OSAKA, 541-0056, JAPAN 81-745-69-3489 81-745-69-6859 81-745-69-3091 (SHINJO works) Aluminium pigment for paint

Date of revision: April 1, 2014 Date of issue: June 1, 2012

## 2. Hazard identification

| · Hazard classification                            |                                                          |                                      |  |  |
|----------------------------------------------------|----------------------------------------------------------|--------------------------------------|--|--|
| Physical Hazards                                   | Not Applicable                                           |                                      |  |  |
| Health Hazards                                     | Skin corrosion/irritation                                | Category 2                           |  |  |
|                                                    | Serious eye damage / eye irritation                      | Category 2A                          |  |  |
|                                                    | Skin sensitizer                                          | Category 1                           |  |  |
|                                                    | Specific target organ systemic toxicity (single)         |                                      |  |  |
|                                                    | Category 1 (blood) / Category 2 (eye)                    |                                      |  |  |
| Category 3 (anesthetizing, respiratory irritation) |                                                          |                                      |  |  |
|                                                    | Specific target organ systemic toxicity (repeated)       |                                      |  |  |
|                                                    | Category 1 (blood, eye, r                                | nose) / Category 2 (liver, testicle) |  |  |
| Environmental Hazards                              | Acute hazards to the aquatic environment                 | Category 1                           |  |  |
|                                                    | Chronic hazards to the aquatic environment               | Category 1                           |  |  |
| Hazards that aren't v                              | ritten as the above are "Can't classify" or "Off the sul | bject".                              |  |  |

#### · GHS Label elements

Pictogram

Signal word



| Signal word              | Danger                                                                        |
|--------------------------|-------------------------------------------------------------------------------|
| Hazard statement         | H315 Causes skin irritation                                                   |
|                          | H317 May cause an allergic skin reaction                                      |
|                          | H319 Causes serious eye irritation                                            |
|                          | H335 May cause respiratory irritation                                         |
|                          | H336 May cause drowsiness and dizziness                                       |
|                          | H370 Cause damage to blood                                                    |
|                          | H371 May cause damage to eye                                                  |
|                          | H372 Cause damage to blood, eye, nose through prolonged or repeated exposure  |
|                          | H373 May cause damage to liver, testes through prolonged or repeated exposure |
|                          | H400 Very toxic to aquatic life                                               |
|                          | H410 Very toxic to aquatic life with long lasting effects                     |
| Precautionary statements | Obtain special instructions before use. (P201)                                |
| Prevention               | Do not handle until all the safety precautions have been read and understood. |
|                          | (P202)                                                                        |
|                          | Keep away from ignition sources such as heat/sparks/open flameNo smoking.     |
|                          | (P210)                                                                        |
|                          |                                                                               |



|          | Ground/bond container and receiving equipment. (P240)                               |  |  |  |
|----------|-------------------------------------------------------------------------------------|--|--|--|
|          | Avoid breathing mist/vapour/spray. (P261)                                           |  |  |  |
|          | Wash the hands thoroughly after handling. (P264)                                    |  |  |  |
|          | Do not eat, drink or smoke when using this product. (P270)                          |  |  |  |
|          | Use only outdoors or in a well-ventilated area. (P271)                              |  |  |  |
|          | Avoid release to the environment. (P273)                                            |  |  |  |
|          | Wear protective gloves and eye/face protection. (P280)                              |  |  |  |
|          | Wear designated personal protective equipment. (P281)                               |  |  |  |
| Response | IF INHALED: If you feel unwell, call a doctor. (P304+P312)                          |  |  |  |
|          | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable   |  |  |  |
|          | for breathing. (P304+P340)                                                          |  |  |  |
|          | IF exposed or concerned get medical advice/attention. (P308+P313)                   |  |  |  |
|          | If you feel unwell, get medical attention. (P314)                                   |  |  |  |
|          | In case of fire: Use appropriate extinguisher to extinguish. (P370+P378)            |  |  |  |
|          | Collect spillage. (P391)                                                            |  |  |  |
| Storage  | Store in a well-ventilated place. (P403+P233)                                       |  |  |  |
|          | Store locked up. (P405)                                                             |  |  |  |
| Disposal | Commission the disposal to industrial waste disposer approved by regional governor. |  |  |  |
|          | (P501)                                                                              |  |  |  |
|          |                                                                                     |  |  |  |

# 3 . Composition/information on ingredients

Classification of the substance or mixture: Mixture

| Chemical Name                               | Composition (%) | CAS No.    |
|---------------------------------------------|-----------------|------------|
| Aluminium flake                             | 63 ~ 66         | 7429-90-5  |
| Oleic acid                                  | Max 2           | 112-80-1   |
| Kerosine (Petroleum), Hydrodesulfurized     | 20~25           | 64742-81-0 |
| Solvent naphtha (petroleum), light aromatic | 10~15           | 64742-95-6 |

## 4 . First-aid measures

| IF INHALED:                             | Remove victim to fresh air and keep at rest and get medical attention.                                                                                                                 |
|-----------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| IF ON SKIN:                             | Remove contaminated clothing/shoes, wash contaminated area with clean running water and soap.                                                                                          |
|                                         | If inflammation or pain occurs, get medical attention/advice.                                                                                                                          |
| IF IN EYES:                             | Immediately rinse with plenty of clean running water for 15 minutes or more and get medical attention/advice.                                                                          |
| IF SWALLOWED:                           | Remove materials in mouth and get medical attention/advice.                                                                                                                            |
|                                         | In case of inhalation, first aid provider should wear protective mask, in case of skin contact, wear protective equipment such as rubber gloves. Wear protective glasses if necessary. |
| Special precautions for medical doctor: | Not specifically                                                                                                                                                                       |



# 5. Fire-fighting measures

| Extinguishing media: Powder e   | xtinguisher, carbon dioxide gas, dry sand, glass fiber clothing                                                                                                                                                                                                                                                                                                               |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Unsuitable extinguishing media: | Water, extinguishing media containing water, halogen extinguishing media                                                                                                                                                                                                                                                                                                      |
| Specific hazards:               | May generate irritative and/or toxic gas by fire.                                                                                                                                                                                                                                                                                                                             |
|                                 | Burn if intensively heated.                                                                                                                                                                                                                                                                                                                                                   |
|                                 | May cause extremely dangerous explosion especially in closed environment (building, ware                                                                                                                                                                                                                                                                                      |
|                                 | house etc.).                                                                                                                                                                                                                                                                                                                                                                  |
|                                 | Package may explode by heat.                                                                                                                                                                                                                                                                                                                                                  |
|                                 | Dust or fume may form explosive mixture gas with air.                                                                                                                                                                                                                                                                                                                         |
|                                 | May ignite by friction, heat, spark or flame.                                                                                                                                                                                                                                                                                                                                 |
| Specific fire-fighting method:  | Use powder extinguisher or carbon dioxide gas at early stage of fire where only solvent is burning.                                                                                                                                                                                                                                                                           |
|                                 | At the final stage of fire, aluminum powder will ignite and burn with white light with releasing large heat. Try smothering extinguishment by covering the origin of fire by dry sand, glass cloth at this stage of fire. Continue smothering extinguishment until aluminum get cold because inside may be still burning without flame even when it seems to be extinguished. |
|                                 | Treat or transport burned aluminum powder after confirming the inside temperature did not rise after one day.                                                                                                                                                                                                                                                                 |
|                                 | Product that is not burning should be removed promptly to safe place.                                                                                                                                                                                                                                                                                                         |

## 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:

| · · · · · · · · · · · · · · · · · · ·                  |                                                                                               |  |  |  |
|--------------------------------------------------------|-----------------------------------------------------------------------------------------------|--|--|--|
|                                                        | Wear appropriate protective equipment (see 8. Exposure control/personal protection) and avoid |  |  |  |
|                                                        | contact with eye/skin and inhalation of gas.                                                  |  |  |  |
| Environmental precautions:                             | Do not release leakage to river or sewage directly.                                           |  |  |  |
| Recovery and neutralization:                           | When leaked from the package wipe with cloth (waste cloth) and store in sealed package where  |  |  |  |
|                                                        | no water, acid or alkali exists. Dispose of as industrial waste.                              |  |  |  |
| Methods and materials for containment and cleaning up: |                                                                                               |  |  |  |
|                                                        | Stop leakage, if safe to do so.                                                               |  |  |  |
| Prevention of secondary disaster:                      | Use equipment that do not cause spark.                                                        |  |  |  |
| -                                                      | Avoid flowing into drainage, sewage or the basement and other closed places.                  |  |  |  |
|                                                        |                                                                                               |  |  |  |

# 7 . Handling and storage

| [Handling]                       |                                                                                                                                                  |
|----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| Local exhaust/total ventilation: | Install equipment described in '8. EXPOSURE CONTROLS/PERSONAL PROTECTION'.                                                                       |
| Special precautions:             | Do not handle until all the safety precautions have been read and understood.                                                                    |
|                                  | Prohibit using high temperature material, spark or fire in surrounding area.                                                                     |
|                                  | Do not eat, drink or smoke when using this product.                                                                                              |
|                                  | Wash the hands thoroughly after handling.                                                                                                        |
|                                  | Avoid swallow and contact with skin.                                                                                                             |
|                                  | Use only outdoors or in a well-ventilated area.                                                                                                  |
|                                  | Do not breathe dust, fume, gas, mist, vapor, spray.                                                                                              |
|                                  | Install ventilation for exhaust to keep the concentration in the air below the exposure limit.<br>Avoid release to the environment.              |
|                                  | In case package swells by abnormal inner pressure:                                                                                               |
|                                  | -Package with degassing bulb on lid; Loosen the bulb gradually. Open after reducing pressure to the atmosphere pressure.                         |
|                                  | -Package without degassing bulb on lid; Hold the lid so that it will not fly and decrease pressure by gradually loosening handle lever and open. |
| [Storage]                        |                                                                                                                                                  |
| Engineering measures:            | In the store room, install the day lighting, lighting, and ventilating equipment needed for storing or handling hazardous substances.            |
|                                  | Apply the fireproof structure to walls, pillars and floors of the storage room. Use noncombustible material for beams.                           |
|                                  | For floors of the storage room, apply a structure that prevents water influx/infiltration.                                                       |
| Storage conditions:              | Store away from ignition sources such as heat, spark or fireNo smoking.                                                                          |
|                                  | Store away from oxidizing agent.                                                                                                                 |
|                                  | Store in sealed container at fixed place where protection from light and ventilation are adequate and temperature and humidity are appropriate.  |
| Container material               | Use containers specified by Fire Service Law or UN transport regulation.                                                                         |



# 8 . Exposure controls/personal protection Administrative level, acceptable concentration limit

|                                            | Administrative<br>level                                                                                                                                                                                                                                                                                                                                                                                    | Acceptable<br>concentration limit  | ACGIH               |  |  |
|--------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|---------------------|--|--|
| Aluminum                                   | -                                                                                                                                                                                                                                                                                                                                                                                                          | [Acceptable concentration limit of | TWA1mg/m3(R), STEL- |  |  |
|                                            |                                                                                                                                                                                                                                                                                                                                                                                                            | dust] (type 1dust)                 |                     |  |  |
|                                            |                                                                                                                                                                                                                                                                                                                                                                                                            | Inhalable dust 0.5mg/m3            |                     |  |  |
|                                            |                                                                                                                                                                                                                                                                                                                                                                                                            | Total dust 2mg/m3                  |                     |  |  |
| Kerosine (Petroleum),<br>Hydrodesulfurized | -                                                                                                                                                                                                                                                                                                                                                                                                          | -                                  | TWA525ppm, STEL -   |  |  |
| Facility measures:                         | Use explosion-proof electrical/ventilating/lighting equipment.<br>When dust/fume/mist/gas is generated at high temperature install ventilation equipment to keep<br>concentration of air pollutant below administrative level/acceptable concentration limit.<br>Handle in the place where total ventilation is installed.<br>General proper ventilation is good for control the concentration in the air. |                                    |                     |  |  |
| Protective equipment:                      |                                                                                                                                                                                                                                                                                                                                                                                                            | C C                                |                     |  |  |
| Respiratory organ:<br>Hand:<br>Eve:        | In case ventilation is not adequate, wear appropriate respiratory protection.<br>Use personal respiratory protective equipment as required.<br>Use personal protective gloves as required<br>Wear appropriate eye protection.                                                                                                                                                                              |                                    |                     |  |  |
| Skin and body:                             | Wear appropriate face protection<br>Use personal antistatic protective clothing and protective mask as required.                                                                                                                                                                                                                                                                                           |                                    |                     |  |  |
| Hygienic measures:                         | Wash the hands thoroughly after handling.                                                                                                                                                                                                                                                                                                                                                                  |                                    |                     |  |  |

# 9. Physical and chemical properties

| Appearance:<br>pH: No data<br>Others:      | Solid (paste)          |                           | or: Silver wh<br>ecific gravity:    | ite<br>1.5 (calculate    | -                   | )dor: Petroleum o<br>Solubility: Insolubl |                 |                    |
|--------------------------------------------|------------------------|---------------------------|-------------------------------------|--------------------------|---------------------|-------------------------------------------|-----------------|--------------------|
| Components                                 | Flash<br>point<br>(°C) | lgnition<br>point<br>(°C) | initial<br>boiling<br>point<br>(°C) | Boiling<br>point<br>(°C) | Vapour<br>pressure  | Density                                   | Explos<br>Upper | ion limit<br>Lower |
| Kerosine (Petroleum),<br>Hydrodesulfurized | 40 - 45                | Ca.<br>245                | 130                                 | 130 - 200                | Ca. 5mmHg<br>(20°C) | 3 - 4<br>(Air = 1)                        | 4.9%            | 0.8%               |

## 10. STABILITY AND REACTIVITY

| Stability:                        | Stable in air or under light shielded condition.                                                                                                                       |  |  |  |
|-----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Hazardous/harmful reactivity:     | React with water, acid, alkali, oxidizing agent metal oxide, halogen compound and generate hydrogen gas.                                                               |  |  |  |
|                                   | Heat accelerates the reaction. Sealed container elevates inner pressure and may burst or the content may blow out and it is especially dangerous.                      |  |  |  |
| Conditions to avoid:              | Organic solvent in the product may evaporate when temperature is elevated. Avoid contact with flame, spark, high temperature material and heating.                     |  |  |  |
| Incompatible materials:           | Avoid contact with water, acid, alkali , oxidizing agent (peroxide, sulfuric acids etc), metal oxides (iron oxide etc.), halogen compounds (chlorine carbon hydrides). |  |  |  |
| Hazardous decomposition products: |                                                                                                                                                                        |  |  |  |
|                                   | May generate hydrogen gas.                                                                                                                                             |  |  |  |
| 11. TOXICOLOGICAL I               | NFORMATION                                                                                                                                                             |  |  |  |

| Acute toxicity:                                              | Acute toxicity estimate value is more than 5000mg/kg and classified as Classification not possible. |  |  |
|--------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|--|--|
|                                                              | Oral LD <sub>50</sub> , Rat 5000mg/kg or more (Kerosine (Petroleum), Hydrodesulfurized)             |  |  |
| Skin corrosion/irritation:                                   | Category 2 is more than 10% and classified as Category 2.                                           |  |  |
| Serious eye damage /eye irritation                           | λ.                                                                                                  |  |  |
|                                                              | Category 2A is more than 10% and classified as Category 2A.                                         |  |  |
| Respiratory or skin sensitization:                           | Category 1 is more than 0.1% and classified as Category 1.                                          |  |  |
| Specific target organ systemic toxi                          | icity (single exposure):                                                                            |  |  |
|                                                              | Category 1 (blood) is more than 1% and classified as Category 1 (blood).                            |  |  |
|                                                              | Category 2 (eye) is more than 1% and classified as Category 2 (eye).                                |  |  |
|                                                              | Category 3 (narcotic effect, irritation to respiratory tract) is more than 20% and classified as    |  |  |
|                                                              | Category 3 (narcotic effect, irritation to respiratory tract).                                      |  |  |
| Specific target organ systemic toxicity (repeated exposure): |                                                                                                     |  |  |
|                                                              | Category 1 (blood, eye, nose) is more than 1% and classified as Category 1 (blood, eye, nose).      |  |  |
|                                                              | Category 2 (liver, testis) is more than 1% and classified as Category 2 (liver, testis).            |  |  |



#### 12. Ecological information

| · = · = · · · · <b>9</b> · · · · · · · · · · |                                                                                                                        |                                      |                                        |  |
|----------------------------------------------|------------------------------------------------------------------------------------------------------------------------|--------------------------------------|----------------------------------------|--|
| ( /                                          | Category 1 is more than 25% and classified as Category 1.<br>Category 1 is more than 25% and classified as Category 1. |                                      |                                        |  |
| Ecotoxicity:                                 | Crustacea (Daphnia magna)                                                                                              | 48hours LC50<br>(Kerosine (Petroleum | 0.42-2.3mg/L<br>n), Hydrodesulfurized) |  |
| Persistence and degradability:               | No information at this point                                                                                           |                                      |                                        |  |
| Bioaccumulation:                             | No information at this point                                                                                           |                                      |                                        |  |
| Mobility in soil:                            | No information at this point                                                                                           |                                      |                                        |  |
| ,                                            | No information at this point                                                                                           |                                      |                                        |  |
|                                              |                                                                                                                        |                                      |                                        |  |
| 13. Disposal considerations                  |                                                                                                                        |                                      |                                        |  |
| -                                            |                                                                                                                        |                                      |                                        |  |

| Disposal:                       | Do not reuse empty package.<br>Do not put sealed container in a flame. Do not weld or melt down.<br>When dispose of waste product and empty container commission to legally approved industrial |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                 | waste disposer.                                                                                                                                                                                 |
| Contaminated container and pack | king:                                                                                                                                                                                           |
|                                 | Confirm that there is not breakage, corrosion, leakage etc. of the package.                                                                                                                     |
|                                 | Pile containers in a way that does not cause falling, tumbling or breakage.                                                                                                                     |
|                                 | Put appropriate cover to avoid direct sunlight and penetration of rain.                                                                                                                         |
|                                 | Transfer the container avoiding significant friction or shaking.                                                                                                                                |
|                                 | Pack, label and transfer according to related regulations.                                                                                                                                      |
|                                 |                                                                                                                                                                                                 |

## 14. Transport information

| Land Transportation:      | Comply with regulations.                                                                                                                                                          |
|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                           | When aluminum paste significantly leak and there is a risk of fire during transportation take precautionary measures to prevent the fire and inform nearest fire service station. |
| Marine transportation:    | Comply with regulations.                                                                                                                                                          |
| Air transportation:       | Comply with regulations.                                                                                                                                                          |
| International regulation: | UN class 9                                                                                                                                                                        |
| -                         | UN number 3077                                                                                                                                                                    |
|                           | Proper shipping name:                                                                                                                                                             |
|                           | Environmentally hazardous substance, SOLID, N.O.S.                                                                                                                                |
|                           | (Aluminium Powder and Petroleum Mixture)                                                                                                                                          |
|                           | Packing group: III                                                                                                                                                                |
| Marine Pollutant          | Applicable                                                                                                                                                                        |

### 15. Regulatory information

Ensure this material is on compliance with federal requirements and ensure it is conformity to local regulations.

### 16. Other information

| References          | 1) WHO/IPCS: <sup>T</sup> Environment protection criteria (EHC) <sub>2</sub> (1996)                                                      |
|---------------------|------------------------------------------------------------------------------------------------------------------------------------------|
|                     | 2) Naomasa Kobayashi (1993), Scientist Press Co., ltd., Biological assay of water pollution on aquatic invertebrates, augmented edition. |
| Reference documents | Guidance for safe handling of aluminum paste 2004, 2 <sup>nd</sup> revision, Japan Aluminum Association,<br>Aluminum paste committee     |
|                     | Chemical Risk Information Platform, National Institute of Technology and Evaluation (NITE)                                               |

Material Safety Data Sheet is to provide reference information to assure the sage handling of the product. The descriptions herein are based on the currently available sources, information and data but no guarantee is given for its contents, physico-chemical properties, risk or hazard. The precautions herein are for normal handling. If you use this product under the special conditions, take safety measures appropriate for the special use and usage.